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# **API**

## **API-1169**

### **Pipeline Construction Inspector Exam**



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## Question: 1

When using cleaning compounds prior to welding, \_\_\_\_\_ instructions shall be followed

- A. Retailers
- B. Management
- C. Suppliers
- D. Manufacturers

**Answer: D**

## Question: 2

Fire watches shall be posted where welding or cutting is done and where a large fire might develop, or whenever any of the following conditions exist:

- A. Sizing pig, caliper or deformation tool
- B. 1. Facility relocations are minimized  
2. Safety is enhanced
- C. 1. Unexpected conflicts with facilities are eliminated  
2. Gathering underground facility information and including this information in the planning phase minimizes the hazards, cost, and work to produce the final project
- D. 1. Proximity of combustibles  
2. Openings  
3. Metal walls and pipes  
4. The routing demanded by the local environment association

**Answer: C**

## Question: 3

Inspectors should evaluate the following areas to avoid incidents and raise awareness of hazards, except:

- A. Project management
- B. Crossing plan
- C. Training, experience
- D. Traffic congestion

**Answer: D**

### **Question: 4**

Inspection personnel shall be qualified by \_\_\_\_ and \_\_\_\_.

- A. Training, experience
- B. Crossing plan
- C. Judgment, initiative
- D. Obligations, duty

**Answer: A**

### **Question: 5**

Inspectors should evaluate the following areas to avoid incidents and raise awareness of hazards at:

- A. Job site, site specific hazards, climatic of other work condition hazards
- B. 1. Proximity of combustibles
- 2. Openings
- 3. Metal walls and pipes
- C. Traffic congestion
- D. Training, experience

**Answer: A**

### **Question: 6**

Regarding training and awareness, the organization shall:

- A. All federally required processes regarding the project at hand
- B. Crossing plan
- C. 1. To evaluate the suitability, adequacy, and effectiveness of the results of design and development stages to meet specified requirements AND
- 2. To identify any problems and propose necessary actions
- D. 1. Provide for quality management system training and job training AND
- 2. Maintain appropriate records of education, training, skills, and experience

**Answer: D**

## Question: 7

Define Contractor;

- A. terrain features; landowner issues; road, railroad, or waterway crossing; environmental features; cultural features and protected resources (i.e. drinking water and proximity to occupied facilities)
- B. An entity that includes the primary organization and any subcontractors engaged in pipeline construction covered by ARPI 1169 3.1.1
- C. Process of establishing, documenting, implementing, maintaining and continually improving a quality management system.  
(ISO 9000 3.4.3)
- D. Liquids having a flashpoint at or above 100°F are known as class 11 liquids the most common or diesel fuel, class III liquids include jet fuel and motor oil

**Answer: B**

## Question: 8

Define quality management system realization in terms to process

- A. d) welding she will not be done we're floors are combustible  
(ANDI Z49.1 6.1)
- B. Process of establishing, documenting, implementing, maintaining and continually improving a quality management system.  
(ISO 9000 3.4.3)
- C. A part of quality management Focused on the ability to fulfil quality requirements.  
The quality requirements can be related to any aspect such as effectiveness efficiency or traceability.
- D. Part of quality management focussed on providing confidence that quality requirements will be fulfilled.  
(ISO 9000 3.3.6)

**Answer: B**

## Question: 9

For natural gas pipe lines, each feel band in steel pipe must?

- A. Latitude/longitude coordinates  
(CGA Best Practice 6.2)
- B. Have the longitude a weld as near as practical to the neutral axis of the band  
(49 CFR 192.313)
- C. Set of interrelated activities that use inputs to deliver an intended result

(ISO 9000 3.4.1)

D. Part of quality management focused on fulfilling quality requirements

(ISO 9000 3.3.7)

**Answer: B**

## **Question: 10**

Work Permits for Confined Space Entry would be found under which OSHA standard?

- A. OSHA 1910.119 (k) (29 CFR 1910) occupational safety and health standard
- B. OSHA 1910.146 (29 CFR 1910) occupational safety and health standard
- C. Within a set of written process safety information controls  
(29 CFR 1910.119, general knowledge)
- D. A spike test, strength test and/or a leak test  
(API 1110, 4.1.3 a)

**Answer: B**

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