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## **ISA-IEC-62443-IC37M**

**ISA/IEC 62443 Cybersecurity Maintenance Specialist  
(Certificate 4) (IC37)**



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# Latest Version: 6.0

## Question: 1

You are tasked with monitoring the effectiveness of the IACS security program. Which of the following should be your primary focus?

- A. The amount of budget allocated to cybersecurity
- B. The number of systems connected to the network
- C. The frequency of security audits
- D. Employee compliance with security protocols

**Answer: D**

Explanation:

Employee compliance with security protocols should be the primary focus, as it directly impacts the effectiveness of the IACS security program.

## Question: 2

When the Product Supplier provides technical support to resolve a cybersecurity issue found during maintenance, which of the following should be included?

- A. Root cause analysis and mitigation recommendations
- B. Immediate deployment of fixes without Asset Owner notification
- C. Updated security advisories and patch release notes
- D. Post-implementation validation guidelines

**Answer: A,C,D**

Explanation:

Root cause analysis, advisories, and validation guidelines ensure effective issue resolution. Immediate deployment without notification is not consistent with collaboration best practices.

## Question: 3

In ISA/IEC 62443 secure maintenance, how should maintenance zone boundaries be defined and protected?

- A. Establish firewalls enforcing strict policies on maintenance conduits
- B. Permit all inbound traffic for ease of maintenance troubleshooting
- C. Use network segmentation to isolate maintenance devices from production
- D. Disable intrusion detection systems in maintenance zones to avoid interference

**Answer: A,C**

Explanation:

Firewalls and segmentation maintain zone integrity. Permitting all traffic and disabling IDS undermine security.

### Question: 4

Which of the following should be included in an incident response plan to address potential cybersecurity incidents effectively?

- A. A list of all software applications used
- B. Procedures for communication and escalation
- C. A detailed inventory of hardware assets
- D. Employee performance metrics

**Answer: B**

Explanation:

Procedures for communication and escalation should be included in an incident response plan to address potential cybersecurity incidents effectively. Clear communication channels are vital for coordinated responses.

### Question: 5

In a scenario where a new vulnerability is discovered in a control system component, what are key steps to maintain cybersecurity during maintenance?

- A. Immediately removing and isolating the affected component without consulting the asset owner
- B. Implementing compensating controls to reduce risk while permanent fixes are evaluated
- C. Maintaining detailed change logs including the reason for mitigation and timelines
- D. Communicating the vulnerability status and risk acceptance to asset owners and stakeholders

**Answer: B,C,D**

Explanation:

Isolating without consultation may disrupt processes. Compensating controls reduce immediate risk. Detailed logs support compliance and auditability. Transparent communication ensures informed risk management by owners.

### Question: 6

Baseline script for EtherCAT frame errors in robotics IACS per 62443-3-1, using R with ggplot for 10-day plot, excluding errors <1%?

A. `library(ggplot2); df <- read.csv("ecat_errors.csv"); df$date <- as.Date(df$date); baseline <- df[df$error_rate < 0.01, ]; ggplot(baseline, aes(date, error_rate)) + geom_line() + labs(title="10d Baseline")`

B. `errors <- read.csv("robot_logs.csv")[1:10,]; ggplot(errors[errors$rate<1,], aes(x=day, y=frame_error)) + geom_smooth() + theme_minimal()`

C. `df = read.csv("iacs_ecat.csv"); subset(df, date >= Sys.Date()-10 & pct_error <1) |> ggplot(aes(date, pct)) + geom_bar()`

D. `ecat_df <- read.csv("10d_errors.csv"); filter(ecat_df, error<0.01) |> ggplot + line(aes(time, rate))`

**Answer: A**

Explanation:

Baselines per 62443-3-1 use visualization for trends. The script `library(ggplot2); df <- read.csv("ecat_errors.csv"); df$date <- as.Date(df$date); baseline <- df[df$error_rate < 0.01, ]; ggplot(baseline, aes(date, error_rate)) + geom_line() + labs(title="10d Baseline")` filters <1% errors over 10 days, plots line for robotics EtherCAT normalcy.

## Question: 7

During development of an incident response plan per ISA/IEC 62443-2-1, which roles should be clearly defined for effective communication during an incident?

- A. Incident Commander responsible for overall response coordination
- B. Legal Advisor to handle compliance and regulatory matters
- C. System Operators authorized to execute recovery steps
- D. External vendors to perform forensic analysis in all incidents

**Answer: A,B,C**

Explanation:

The plan must define core response roles such as Incident Commander, Legal Advisor, and System Operators for coordinated actions. External vendors are involved as needed, not necessarily in all incidents.

## Question: 8

In a wind turbine SCADA, testing CVE-2026-5740 injection patch (Schneider EVLink, CVSS 8.5) uses Multipass VMs on Ubuntu host per ISA/IEC 62443-2-3. Which commands?

- A. `multipass launch --name turbine-test --cpus 2 --mem 4G --network name=ot-isolated; multipass transfer patch.deb turbine-test;`
- B. `multipass exec turbine-test -- sudo dpkg -i patch.deb; multipass exec turbine-test -- python3 -m unittest discover -v -s tests/`
- C. Cleanup: `multipass delete --purge turbine-test` if `test_inject.py` reports vulns post-patch.
- D. Bridge to host `br0` for shared storage during tests.

**Answer: A,B,C**

Explanation:

Launch with isolated network and resources creates safe env. Exec chains install, then runs unittest for coverage. Purge on failures maintains lab cleanliness.

### Question: 9

In the context of cybersecurity monitoring, what does the term "false positive" refer to?

- A. A legitimate threat that is not detected
- B. A missed security update
- C. A successful security breach
- D. An alert generated for a non-threat event

**Answer: D**

Explanation:

A "false positive" refers to an alert generated for a non-threat event, which can lead to unnecessary investigations and resource allocation.

### Question: 10

An aerospace manufacturing IACS experiences configuration drift in firewall rules post-cloud migration, allowing east-west traversal with risk 7/10 exceeding 5/10. Implementing ISA/IEC 62443-2-1, which actions ensure risk reduction?

- A. Use Ansible playbooks with tasks "template src=firewall.j2 dest=/etc/fw.rules" for idempotent config enforcement.
- B. Manually review rules weekly without automation.
- C. Align configs to SL-T 3 via baseline templates cross-referenced to CIS benchmarks in 2024 updates.
- D. Integrate with CMDB for drift detection via API polling every 15 minutes.

**Answer: A, C, D**

Explanation:

Configuration management (SR 3.2) in ISA/IEC 62443-2-1 emphasizes automation, baselines, and monitoring for drift; manual reviews alone are error-prone and insufficient for complex IACS.

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