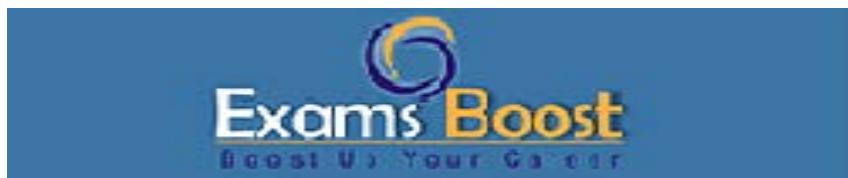


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Question: 1

In a mining conveyor system's PLC, intermittent faults in the digital loop for emergency stop relays are logged as "ground fault" errors, with continuity tests showing <1 ohm resistance but oscilloscope capturing 2V spikes on return paths. To repair this system-wide grounding issue affecting 20 interlocked stations, what comprehensive bonding strategy should be implemented?

- A. Install surge protective devices (SPDs) at each relay coil and bond all E-stop enclosures to a daisychain ground wire
- B. Replace all relay contacts with opto-isolated solid-state switches and disable ground reference in PLC I/O configuration
- C. Create a star-topology ground bus from the PLC backplane to each station's frame, using 8 AWG wire and verifying <0.5 ohm impedance
- D. Apply ferrite core clamps on all control cables and set PLC diagnostic scan to 10 ms for transient detection

Answer: C

Explanation:

Creating a star-topology ground bus from the PLC backplane to each station's frame using 8 AWG wire and verifying <0.5 ohm impedance eliminates multi-point grounds that induce spikes from inductive loads. This strategy, based on NFPA 70E for industrial grounding, repairs the faults across interlocked stations, ensuring reliable E-stop functionality without altering logic.

Question: 2

How can a supervisor best foster a culture of continuous improvement among technicians?

- A. Limiting training to mandatory certification courses only
- B. Regularly reviewing performance metrics and encouraging feedback
- C. Relying on annual performance reviews without follow-up
- D. Focusing primarily on disciplinary actions for mistakes

Answer: B

Explanation:

Regular reviews and encouraging feedback create an environment of ongoing learning and improvement.

Question: 3

You are preparing a report on the effectiveness of a recent training program. What is the best metric to evaluate its success?

- A. The number of participants who attended
- B. The cost of the training program
- C. The improvement in performance metrics post-training
- D. The feedback from participants

Answer: C

Explanation:

Improvement in performance metrics provides concrete evidence of the training program's effectiveness and its impact on operations.

Question: 4

Which contract management action minimizes risk related to incomplete vendor documentation?

- A. Accepting partial documentation to prevent delivery delays
- B. Including documentation completeness and accuracy requirements in the contract scope
- C. Relying on vendors to provide missing information post-commissioning
- D. Using only verbal assurances about documentation quality

Answer: B

Explanation:

Specifying documentation requirements contractually ensures vendors deliver complete and accurate documentation necessary for compliance and maintenance. Accepting partial docs, relying postcommissioning, or verbal assurances increases risk.

Question: 5

A vortex shedding flowmeter in steam service shows 1.2% deviation in frequency-to-flow linearity after shedding bar wear, confirmed by poor repeatability at 40% flow. FMEA prioritizes erosion (RPN=240). What repair includes a calibration function to confirm post-wear mitigation?

- A. Bar resurfacing and single-point span adjustment
- B. Erosion-resistant coating application, followed by frequency sweep linearity calibration
- C. Vibration damping addition and zero trim
- D. Extended run test without FMEA update

Answer: B

Explanation:

Wear alters vortex frequency proportionality. Coating reduces erosion Occurrence, and sweep calibration (varying steam velocity for output map) restores linearity, improving repeatability as vortices stabilize. Single-point span assumes linearity; damping aids but doesn't calibrate, and no update ignores FMEA iteration.

Question: 6

During a contract negotiation, a vendor insists on liability clauses that expose your company to high risk. What action do you take?

- A. Accept the clauses to avoid delaying the project
- B. Negotiate to adjust liability clauses to balance risk fairly
- C. Cancel negotiations immediately without consideration
- D. Escalate the contract to legal without negotiation

Answer: B

Explanation:

Negotiation aims to find mutually acceptable contract terms balancing risk without sacrificing project progress or exposing the company unduly.

Question: 7

Executives request a report summarizing the impact of calibration accuracy on overall plant performance. What is the best way to correlate calibration data with KPIs?

- A. Report calibration schedules without performance data
- B. Analyze sensor calibration deviations against process quality and OEE trends
- C. Calculate average calibration duration per instrument type
- D. Correlate calibration costs directly with maintenance headcount

Answer: B

Explanation:

Correlating calibration deviations with quality and OEE shows how accuracy affects plant performance, providing meaningful insight to executives. Reporting schedules or duration alone lacks performance context, and cost-to-headcount correlation does not link calibration accuracy to output.

Question: 8

What should a technician do if they identify an error in a previously approved document?

- A. Correct the error and reprint the document
- B. Leave the document as is to avoid confusion
- C. Document the error and notify the approver

D. Archive the document and create a new one

Answer: C

Explanation:

Documenting the error and notifying the approver is the appropriate action to ensure that the issue is addressed properly and that any necessary corrections are made officially.

Question: 9

Following a process upset in an oil refinery due to undocumented loop tuning changes, the Level III technician must audit the documentation for compliance with OSHA 1910.119. What specific setting in the document management system (DMS) like OpenText 2026 must be enabled to retroactively track and approve the unauthorized edits for incident reporting?

- A. Activate 'Audit Trail Export' to CSV with timestamp and user ID for legal submission
- B. Configure 'Retroactive Tagging' workflow to assign 'UNAPPROVED-CHANGE' status and route for sign-off
- C. Enable 'AI Anomaly Detection' to flag deviations from baseline SOPs and auto-generate correction reports
- D. Set 'Immutable Log' mode to blockchain-verify all historical accesses post-incident

Answer: C

Explanation:

OpenText 2026's AI detection aligns with OSHA process safety management by identifying undocumented changes in real-time or retrospectively, generating reports that detail deviations. This hardens audit trails, supports root cause analysis, and mitigates liability by proving proactive compliance measures in failure investigations.

Question: 10

A technician is tasked with repairing a field pressure transmitter with a damaged diaphragm. What immediate step should be performed before disassembly?

- A. Adjust transmitter zero and span
- B. Apply loop power and check output signal
- C. Flush the impulse lines with process fluid
- D. Isolate the instrument and fully vent the process impulse lines

Answer: D

Explanation:

Safety requires isolating the instrument and venting impulse lines to release any pressure before disassembling to avoid injury or damage. Flushing or adjusting zero is inappropriate before repair.

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