

# Latest Version: 7.1

## Subjects

1. Topic Quality Management in Manufacturing
2. Topic Quality Management in Procurement and Inventory Management
3. Topic Quality Management in Sales and Distribution
4. Topic Quality Inspection
5. Topic Quality Improvement
6. Topic Managing Clean Core
7. Topic Quality Planning

**Topic: 1**

**Quality Management in Manufacturing**

### Question: 1

You want to transfer an inspection result to a batch characteristic value. What is a prerequisite for inspection planning?

- A. Assignment of a class characteristic to the inspection specification
- B. Assignment of a class characteristic to a master inspection characteristic
- C. Assignment of an inspection characteristic to the inspection specification
- D. Assignment of an inspection method to the inspection characteristic

**Answer: B**

**Quality Management in Manufacturing**

### Question: 2

Which task list type is used for inspection lots with inspection lot origin 03 Production? Note: There are 2 correct answers to this question.

- A. Master recipe
- B. Routing
- C. Equipment task list
- D. Inspection plan

**Answer: A, B**

**Quality Management in Manufacturing**

### Question: 3

You valuated an inspection characteristic based on a control chart.  
Which control limit can you use to reject the inspection characteristic?

- A. Warning limit
- B. Moving average line
- C. Center line
- D. Action limit

**Answer: D**

#### Quality Management in Manufacturing

### Question: 4

For which inspection scenarios can you use inspection points? Note: There are 3 correct answers to this question.

- A. Goods receipt inspections
- B. Inspections for quality notifications
- C. Inspections for warehouse defects
- D. Inspections with samples
- E. In-process inspections during production

**Answer: A, D, E**

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### Question: 5

What master data can you integrate into a task list for a production order?

- A. Material specifications
- B. Classifications
- C. Master inspection characteristics (MIC)
- D. Control indicators

**Answer: C**

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### Question: 6

You are using quantitative inspection characteristics during a production results recording.  
What are some of the results confirmation control indicators available for quantitative results? Note:  
There are 3 correct answers to this question.

- A. Mean value and standard deviation
- B. Summarized recording
- C. Classed recording
- D. Single result
- E. Mean value

**Answer: B, C, D**

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### Question: 7

Which of the following production-related events can trigger the creation of an inspection lot? Note:  
There are 2 correct answers to this question.

- A. Production order release
- B. Production order creation
- C. Available-to-promise (ATP) check
- D. Goods movements for production order

**Answer: A, D**

#### Quality Management in Manufacturing

### Question: 8

Which inspection point types exist in Quality Management in SAP S/4HANA? Note: There are 3 correct answers to this question.

- A. Inspection point for sample
- B. Inspection point for incoming certificates
- C. Inspection point for functional location
- D. Inspection point for defects recording
- E. Inspection point for equipment

**Answer: A, C, E**